

Machine details

Name	Cnc Tin Can
Item Number	431
Manufacturer	DURMA
Type	PP8
Available from	Immediate
Quality	Working Condition
Location	Holon

Description

From cnc tin hole in working position,
Suitable for air conditioning or door manufacturing,
Comes with lots of accompanying tools, and with all the full digits of the machine.
In addition, there will be a complete training on the operation of the machine
A new computer was replaced in 2014
Working dimensions in a single corner - 2000mm*1250mm

Costs

Auction Fee	15%
VAT	VAT Not Included
Delivery Terms	loading factory gate by the buyer
Cost Loading	NIS
Shipping costs	
Payment terms	Full payment before collection

Technical details

Dimensions	3800 x 2380 x 4300 mm
Weight	11600 kg

Contact details

Name	גונן שרונים
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Phone

Fax

Mobile

0526697736

Email

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Gallery









SIEMENS

POWER TEMP

SINUMERIK

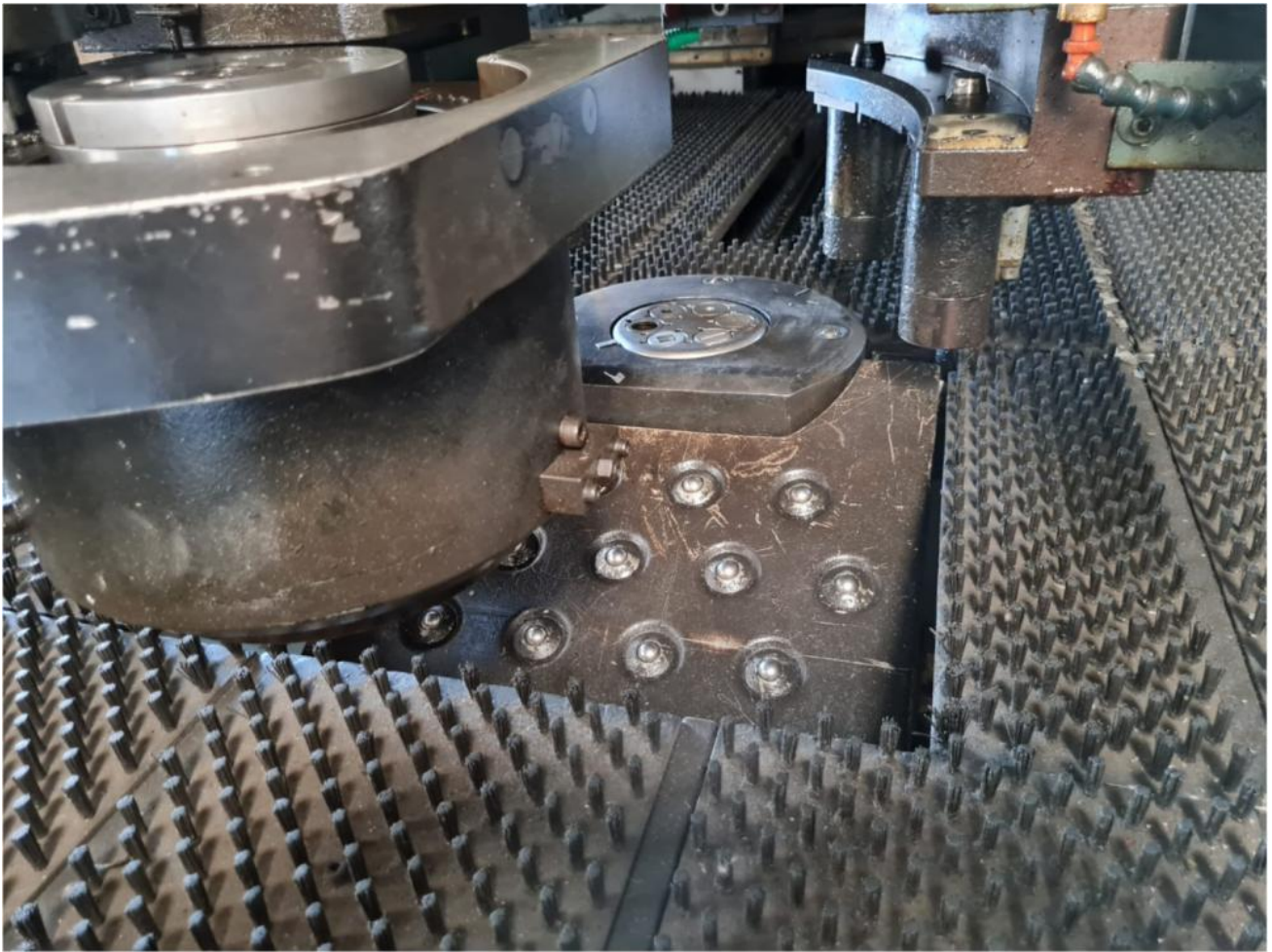
Machine	DURMAZLAR		Auto	MPF.D01 R11 MPF	
Channel reset			Program aborted		
510000			0.000		ROV
Machine			Position		D-to-go
X1			1879.440 mm		0.000
Y1			1040.410 mm		0.000
C1			30.000 deg		0.000
C2			30.000 deg		0.000
Current block			MPF.V11 MPF		
% N 2 MPF			Feedrate [mm/min]		
			Act		0.000 40.0 %
			Set		0.000
			Tool		
			T4		D1
			Preselected tool		
			T4		
			G01		G40
Start	Simulation	DRF offset	Program control	Block search	Handwheel
Correct program			Program levels		
Auxiliary functions			Stroke		
Axis feedrate			Program blocks		
			Zoom act val		
			Act val WCS		
			Program overview		

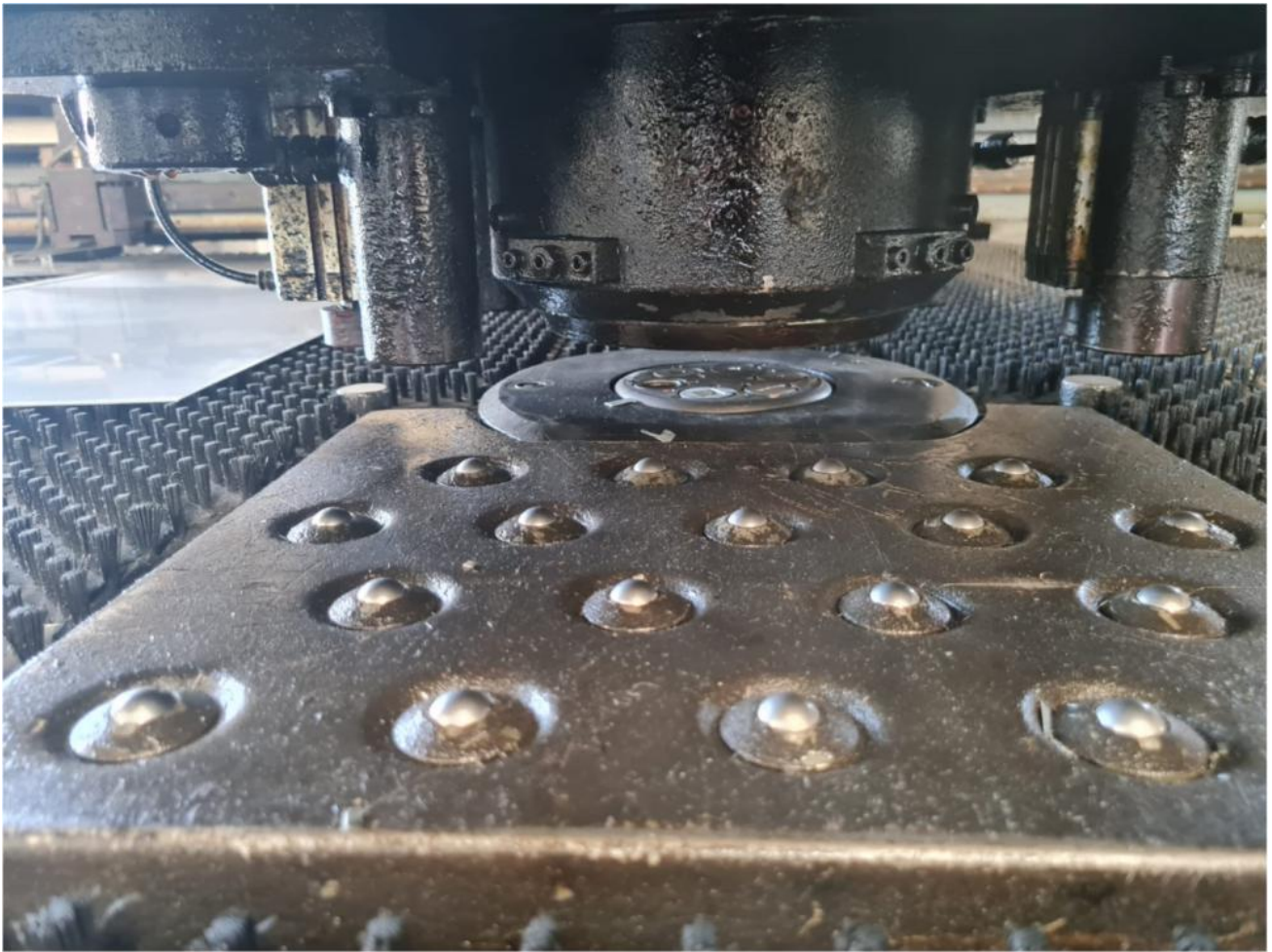
Tool data Simulation DfF offset Program control Block search Handwheel Correct program Program overview

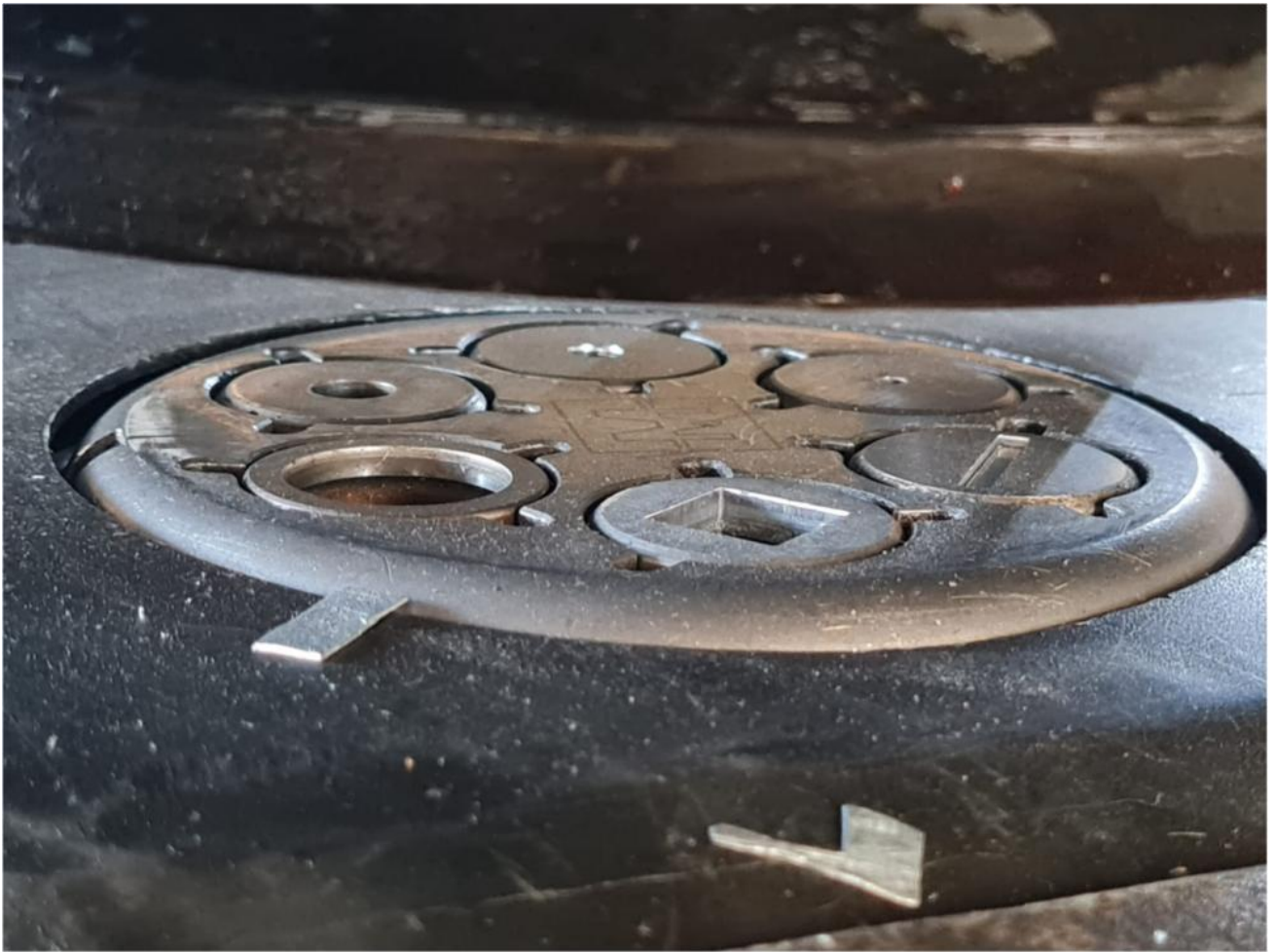


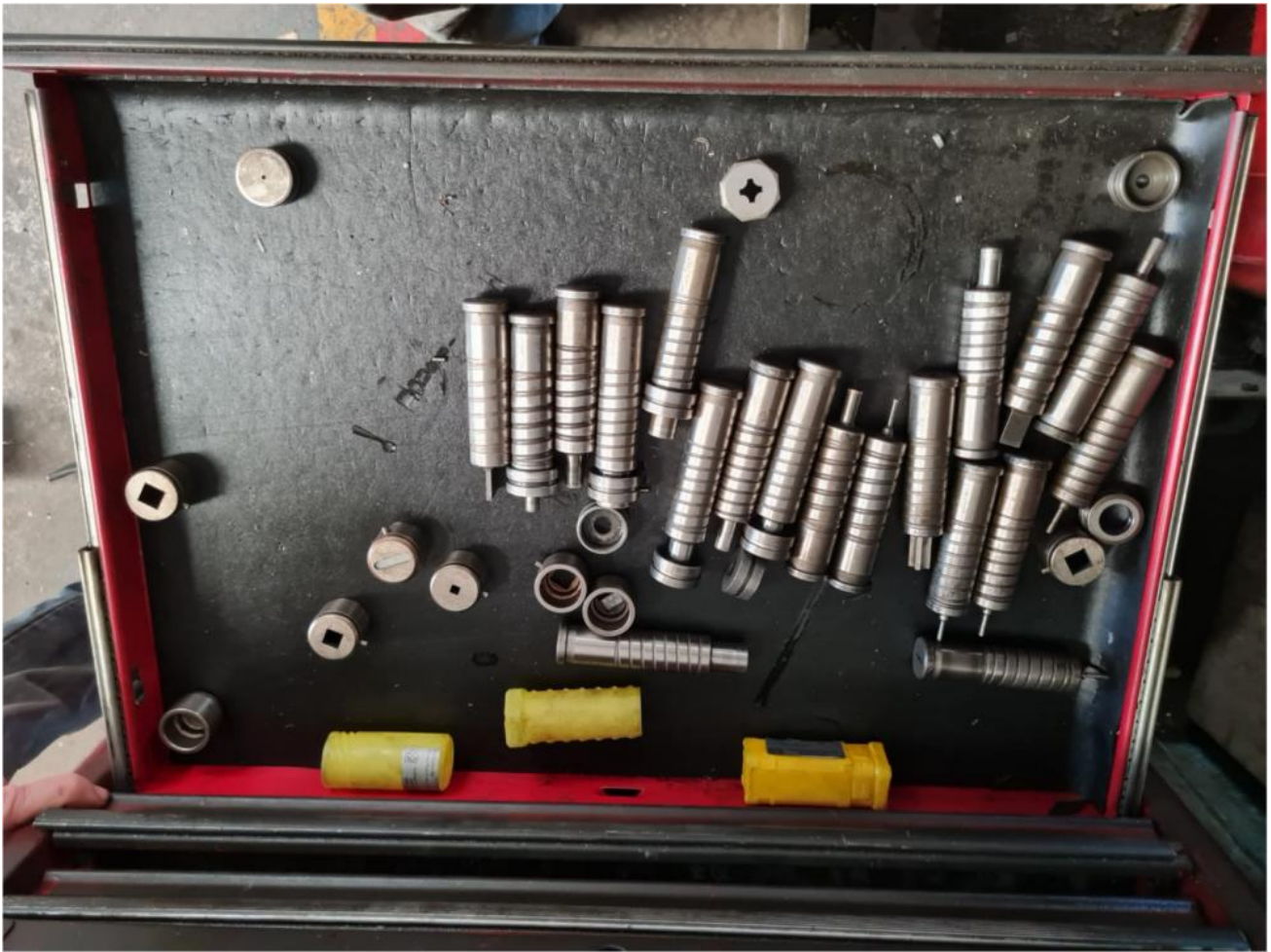
$T_1 = 30$
 $T_2 = 2 \times 3 = 6$













**durmazlar**

TYPE		PPE	
MANUFACTURING YEAR BAUJAHR ANNO DI COSTRUZIONE ROK VYROBY ROK PRODUKCJI TILLVERKNINGSÅR	- AÑO DE FABRICACIÓN - ANNEE FABRICATION - VALMISTUSVUOSI - BYGGÅR - BOUWJAAR	2007	
MACHINE NO MASCH-NR MATRICOLA VYRONBI ČÍSLO NUMER MASZYN SERIENUMMER	- N°DE SERIE - N°DE SERIE - VALMISTUSNUMERO - MASKINNR - SERIE-NUMMER	075007005 - C	
CAPACITY KAPAZITAT CAPACITA' KAPACITA NACISK KAPACITET	- CAPACIDAD - CAPACITE - TEHO - KAPASITET - CAPACITEIT	1200*20	TON
STROKE HUB CORSIA ZDVUH SKOK SKOK	- CARRERA - COURSE - ISKUNPITUUS - SLAG - SLAG	30	mm
STROKE IN A MINUTE HUBZAHL PRO MIN. COLPI AL MINUTO POČET ZDVHU ZA MIN. CYKLE NA MINUTĘ SLAG/MINUT	- GOLPES POR MINUTO - COUPS PAR MINUTE - ISKULUKU - SLAGANTALL PR. MIN. - AANTAL SLAGEN/MIN	500	1/min
LUBRICANT CAPACITY ÖLTANK KAPAZITAT CAPACITA' SERBATOIO OLEJAVÁ NAPLN POJEMNOŚĆ ZBIORNIKA OLJETANKENS RYMD	- CAPACIDAD DEL LUBRICANTE - CAPACITE RESERVOIR - ÖLJYMÄÄRÄ - KAPACITET OLJETANK - TANK INHOUD	250	lt
TOP TOOL WEIGHT GEWICHT OBERWERKZEUG PESO UTENSILE SUPERIORE HMOTNOST H.NÁSTROJE CIĘŻAR NARZ. GÓRNEGO ÖVERVERKTYGETS VIKT	- PESO DEL PUNZÓN - POIDS DU POINSON - YLATYÖKALUN PAINO - VEKT ÖVERVERKTOEY - GEWICHT BOVENSTEMPEL	-	Kg
BOTTOM TOOL WEIGHT GEWICHT UNTERWERKZEUG PESO UTENSILE INFERIORE HMOTNOST S.NÁSTROJE CIĘŻAR NARZ. DOINEGO UNDERVERKTYGETS VIKT	- PESO DE LA MATRIZ - POIDS DELA MATRICE - ALATYÖKALUN PAINO - VEKT UNDERVERKTOEY - GEWICHT MATRIJS	-	Kg
WIDTH BREITE LARGHEZZA ŠÍRKA SZEROKOŚĆ DJUP	- ANCHO - LARGEUR - LEVEYS - BREEDTE - BREEDTE	3800	mm
LENGTH LÄNGE LUNGHEZZA DĚLKA DŁUGOŚĆ LÄNGD	- LARGO - LONGUEUR - PITUUS - LENGDE - LENGTE	4300	mm
HEIGHT HÖHE ALTEZZA VÝŠKA WYSOKOŚĆ HÖJD	- ALTO - HAUTEUR - KORKEUS - HOEYDE - HOOGTE	2330	mm
WEIGHT GEWICHT PESO HMOTNOST CIĘŻAR MASKINVIKT	- PESO - POIDS - PAINO - VEKT - GEWICHT	11500	Kg

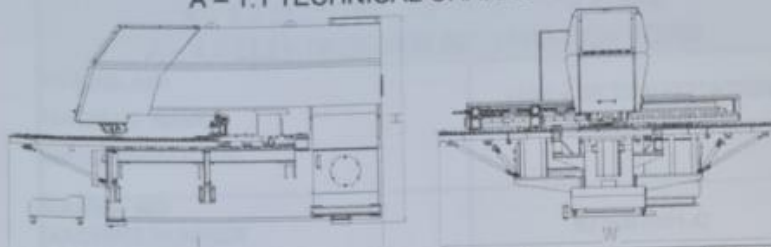
DURMAZLAR MAKİNA SANAYİ ve TİCARET A.Ş.Organize Sanayi Bölgesi 75. Yıl Bulvarı BURSA / TÜRKİYE
Tel: (0 224) 241 80 00 pbx. Fax: (0 224) 242 75 80**MADE IN TURKEY**

ETK-1002

REV 6

A – DELIVERY INFORMATION

A – 1.1 TECHNICAL CHARACTERISTICS



TYPE	RP9	
Maximum tonnage	ton	20
X axis movement	mm	2000 + R
Y axis movement with multiple tool	mm	1250
Y axis movement with single tool	mm	1285
Automatic positioning range	mm	10000*
Speed of Y axis	m / min	70
Speed of X axis	m / min	90
Lateral speed Y + X	m / min	114
Max. working cycles (in 1 mm step , 1 mm thickness)	stroke / min	900
Max. working cycles (in 25 mm step , 1 mm thickness)	stroke / min	320
Quantity of station	pcs	8 veya 6
Accuracy for positioning	mm	±0.1
Max. weight of sheet	kg	100
Hard disk	Gbyte	40
RAM	Mb EDO	256
Network system	-	Windows XP
LCD colorscreen Super VGA	-	12.1"
Floppy disk	-	3.5"
Working height	mm	980
Table width	mm	2400 x 3600
Machine sizes	mm	3600 x 4100 x 2450
Motor	kw	20
Oil tank	lt	250
Weight	kg	~ 11100
Maximum punching stroke	mm	25
Maximum punching diameter (for Multitool)	mm	16, 24, 31.8
Workholder number	pcs.	3
Workholder gripping force	kg	1500
Table type	-	Brush
	-	Ball **
	-	Ball + Brush **
Paint Number : Light Grey (Cover)	-	RAL 7040
Blue (Machine)	-	Special for Durmazlar

* : Special table must be added to the machine and the light barriers must be located the correct position.
Max.weight 100 kg. (See part B-4.1)

** : Optional