

Machine details

Name	Bridgeport Milling
Item Number	326
Manufacturer	BRIDGEBORT
Type	
Available from	Immediate
Quality	Working Condition
Location	Tel-aviv

Description

Milling in working condition
Including digital reading
Table move in manual mode -
X-760
Y-305
Table dimensions -
1065 * 227
Spindle move - 120 mm
Comes with machine book

Costs

Auction Fee	15%
VAT	VAT Not Included
Delivery Terms	loading factory gate by the buyer
Cost Loading	NIS
Shipping costs	
Payment terms	Full payment before collection

Technical details

Dimensions	1560 x 2000 x 1460 mm
Weight	845 kg

Contact details

Name	גונן שרוני
Phone	
Fax	
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Email	pombit.com@gmail.com

Gallery









Bridgeport

BRIDGEPORT MACHINES INC.
BRIDGEPORT, CONN.

SPINDLE SPEEDS	
1/2"	275
3/4"	225
1"	180
1 1/4"	135
1 1/2"	108
2"	81
2 1/2"	54
3"	45
4"	34
5"	27
6"	23
8"	17
10"	14
12"	11

HIGH OR LOW SPEED SELECTION

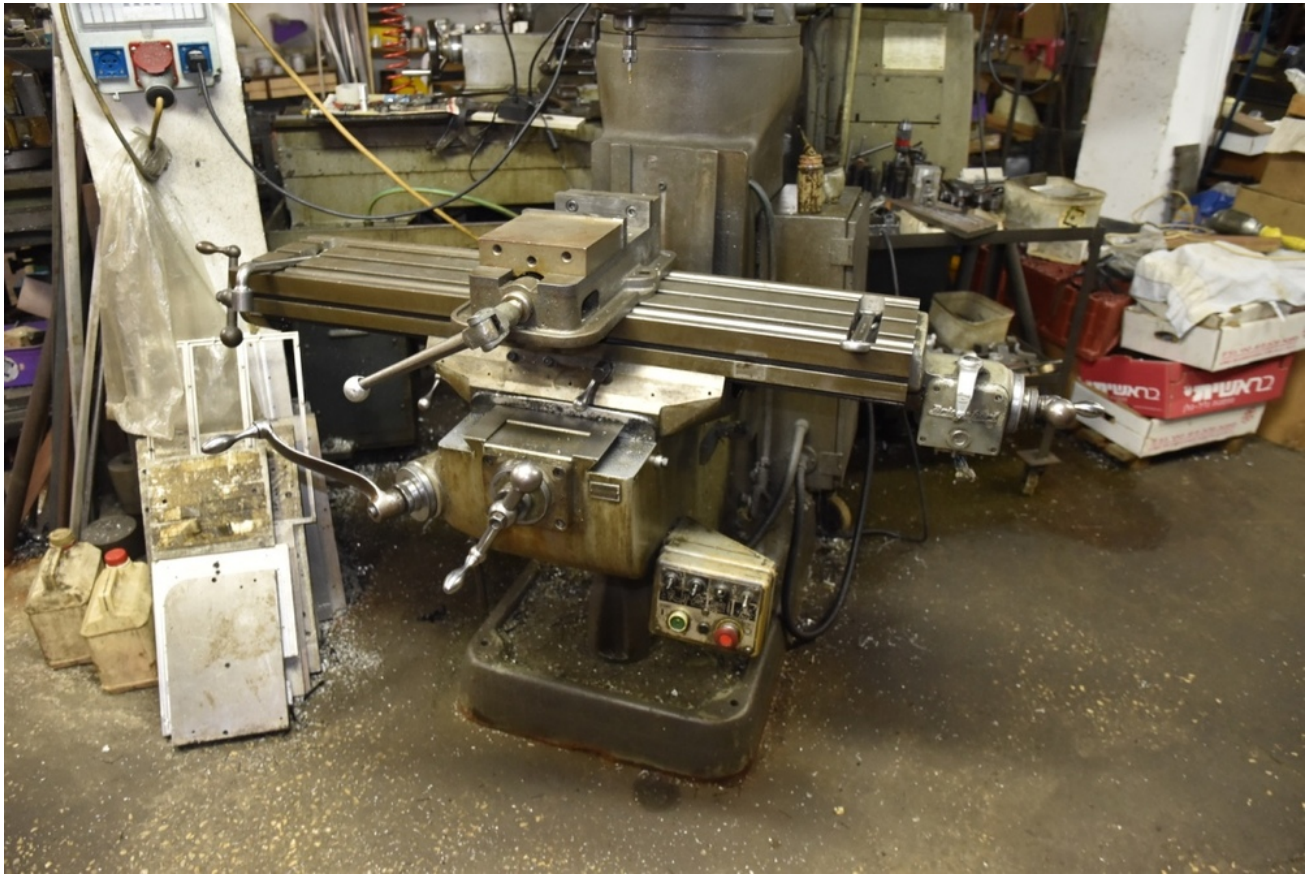
HIGH SPEED: MOVE 'H' TO CORRECT POSITION
MOVE 'W' AT 'H' POSITION. MOVE SPINDLE FEEDER
UNTIL SLIPPER IS IN HOLE. NOW MOVE 'W' TO
CORRECT POSITION.

LOW SPEED: MOVE 'L' TO CORRECT POSITION. MOVE 'W'
TO 'L' POSITION. WHILE HOLDING SPINDLE FEEDER.

QUILL FEED

DO NOT FEED TOO FAST
WARNING
DO NOT FEED
FEEDER MORE THAN 3000 RPM
BRIDGEPORT MACHINES INC.

100
90
80
70
60
50
40
30
20
10
0



ADCOCK-SHIPLEY **TEXTRON**

Adcock-Shipley Division of Textron Limited

ORDER NO

SERIAL NO

64005

2948212930

LUBRICATION RECOMMENDATIONS

LOCATION	GRADE	FREQUENCY
MACHINE WAYS ONE-SHOT	MOBIL VACTRA No2	DAILY
2J' HEAD GEAR HOUSING	MOBILPLEX 47	GREASED FOR LIFE
2J' HEAD J' HEAD M' HEAD E' HEAD	MOBIL VACTRA HEAVY MEDIUM	TWICE DAILY
E' HEAD WORM HOUSING	MOBILGEAR 634	REFILL TWICE YEARLY
ELECTRONIC POWER FEEDS	MOBILUBE HD140	MAINTAIN LEVEL
RIGHT ANGLE ATTACHMENT	MOBILPLEX 47	GREASED FOR LIFE
QUILLMASTER	MOBIL VACTRA No2 MOBILPLEX 47	TWICE DAILY GREASED FOR LIFE
HYDRAULIC TANKS		
SRJ 302 30/304	MOBIL DTE 24	MAINTAIN LEVEL
SYNCHROTRACE	MOBIL DTE 25	MAINTAIN LEVEL

ADCOCK-SHIPLEY DIVISION OF **TEXTRON LTD**
P.O. BOX 22, LEICESTER LE5 0FJ, ENGLAND

ADCOCK-SHIPLEY **TEXTRON**

Adcock-Shipley Division of Textron Limited

P.O. Box 22 Leicester LE5 0FJ England



Specification

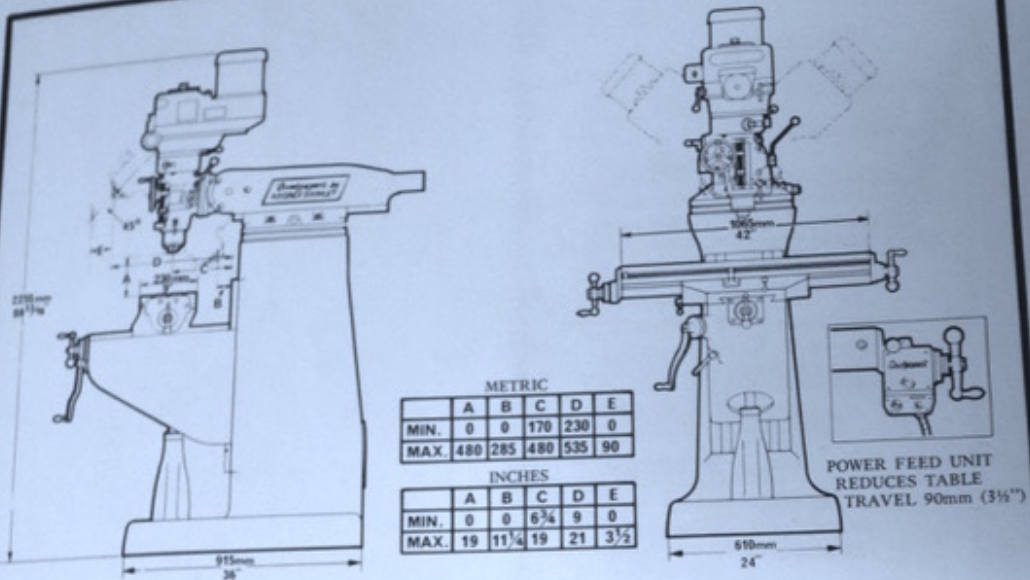


Table Size	1065 x 230 mm	42" x 9"
Longitudinal Traverse Hand only	760 mm	30"
Power Feed fitted	675 mm	26 1/2"
Cross Traverse	305 mm	12"
Vertical Traverse	405 mm	16"
Number of Tee Slots	3	3
Width and Centres	15.9mm at 63.5 mm	5/8" at 2 1/2"
Ram Movement	305 mm	12"
Spindle Speeds - rpm (infinitely variable)	50-3750	50-3750
Spindle Centre to Column Face	170-480 mm	6 3/4"-19"
Spindle to Table	0-480 mm	0-19"
Quill Feeds per rev of Spindle	.04 mm, .08 mm, .15 mm	0.0015"-0.003"-0.006"
Shipping Particulars Space Occupied	3.26 cu.m	115 cu.ft.
Nett Weight (Basic Machine)	900 kg	1988 lb
Gross Weight (Basic Machine)	1180 kg	2604 lb

1. Machines can also be fitted with a 915 x 230 mm (36" x 9") or a 1220 x 230 mm (48" x 9") table with a longitudinal traverse of 610 mm (24") and 915 mm (36") respectively. If longitudinal power feed unit is fitted the table traverse is reduced by 90 mm (3 1/2").
2. Machines can be fitted with a tee ram to allow up to 3 milling heads to be mounted side by side.